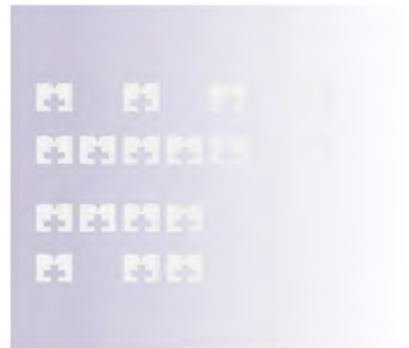


HEAT THERAPY PATCHES



Docare Health Solutions
DOCARE™

100% Natural | 100% Effective | 100% Satisfaction



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Company Profile

We, Suzhou Compass Co., Ltd, is a Chinese supplier of top quality OEM medical products and healthcare products, we have been in the business since 1993.

We have started the heat patches production since 2009, now we have 15 advanced production lines and 30 sets of various heat patch production machines. Our annual output of heat patch is as high as 120 million pieces with daily output more than 500,000 pieces.

With a standard laboratory and a constant temperature and humidity test room, we have succeeded in cultivating various researches and developing more than 130 types heat patches.

We have ISO13485, CE, BSCI etc factory audit, we have established a rigorous production quality management system for every step of production and a complete product quality traceability system. After years of persistent efforts, our products have been recognized by more and more consumers and exported to many countries, such as Germany, UK, France, USA, etc.



Oxygen Permeability Tester



Water Vapor Transmittance Tester



Programmable Temperature & Humidity Chamber



Automatic Vacuum Sealing Performance Tester



Initial Viscosity Tester



Tensile Testing Machine



Disposable Heat Patch

INTENDED USE:

- Provides advanced heat therapy for temporary relief of minor muscular and joint aches and pains associated with overexertion, strains, sprains and arthritis, period pain.
- Keep away from cold.

MAIN FEATURES:

1. Providing smooth heating to promote blood circulation, relieving minor aches. It's disposable and easy to provide relief of minor muscular and joint aches and pains. It will gradually get warm and last for at least 8 hours.
2. Using heat patch is the most convenient and safest way to provide skin-touching continuous and stable warm. It is portable and has great effect in preventing from frostbite in winter. Just one single piece can resist full day's cold.

INSTRUCTION:

Open the outer pouch and take off the peeling paper when ready to use, leaving the internal pack to react with air. Place on pain area with adhesive against the skin or underwear.

The temperature range is generally :

39-43°C/43-48°C/50-55°C/50-60°C/52-63°C/58-70°C (When the weight is the same, the higher the temperature, the shorter the heating time; at the same temperature, the heavier the weight, the longer the heating time.)

OEM is available. We can customize product size, shape, heating time, we have a strict quality management system as an experienced OEM.

Product materials:

1. Breathable film: PP non-woven composite breathable film/spunlace non-woven composite breathable film/spunlace perforated laminated film/PP perforated laminated film
2. Adhesive: spunlace adhesive to skin/PE adhesive to skin/PE adhesive to clothes/PP film/spunlace film
3. Raw material: iron powder, activated carbon, salt, vermiculite, resin, water, etc.
4. Packaging bag: PP+KPET/PE+KPET (printing requires platemaking.)

Our commitments:

- ◆ Use heavy metal-free high-purity reduced iron powder as raw material, which is safer and more environment-friendly.
- ◆ Our adhesives are free from benzene, made with pressure sensitive technology and do not lose stickiness or leave any residue!
- ◆ Use high-quality breathable films, which heat more evenly.
- ◆ Use the world's advanced high barrier materials of bags and ensure three-years validity.

WE HAVE CONCENTRATED ON HEAT PAD PRODUCTION FOR MORE THAN 13 YEARS!





NECK & SHOULDER TYPE

Main features:

Heat patch for neck & shoulder & back can help relieve shoulder heaviness, muscle tension, relax tight muscles, improve blood flow and relieve pain.

It can also release tight muscle pain in neck, shoulders, upper back, chest and legs. This product can be useful for long time working people, elders and also student / office groups.

Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	12
		43-48	10
		50-60	8



Item No.: JB0204
Size: 200*95mm
Weight: 45±5



Item No.: JB0206
Size: 295*95mm
Weight: 50±5g



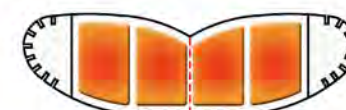
Item No.: JB0207
Size: 220*95mm
Weight: 45±5g



Item No.: JB0301
Size: 140*70mm
Weight: 23±5g



Item No.: JB0303
Size: 300*95mm
Weight: 50±5g



Item No.: JB0401
Size: 295*90mm
Weight: 40±5g



Item No.: JB0402
Size: 295*90mm
Weight: 40±5g



Item No.: JB0405
Size: 295*95mm
Weight: 40±5g



Item No.: JB0406
Size: 300*155mm
Weight: 45±5g



Item No.: JB0407
Size: 290*95mm
Weight: 40±5g



Item No.: JB0602
Size: 300*155mm
Weight: 45±5g



Item No.: JB0603
Size: 295*110mm
Weight: 45±5g

UTERUS & STOMACH & ABDOMEN TYPE

Main features:

Heat patch is activating blood circulation and removing blood stasis, warming menstruation and relieving pain, harmonizing blood, treating inflammation, maintaining ovaries, promoting uterine contraction.

Suitable for muscle cramps, dysmenorrhea, menstrual disorders, uterus cold, stomach cold, balances hormone secretion, relax and activate the tendons, maintain ovary and delay menopause.



Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	10
		43-48	8
		50-60	6-8



Item No.: ZG0101
Size: 140*95mm
Weight: 25±5g



Item No.: ZG0102
Size: 150*75mm
Weight: 25±5g



Item No.: ZG0103
Size: 130*95mm
Weight: 35±5g



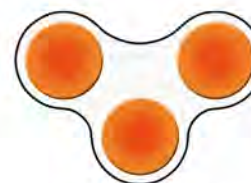
Item No.: ZG0106
Size: 120*86mm
Weight: 20±5g



Item No.: ZG0201
Size: 200*100mm
Weight: 35±5g



Item No.: ZG0301
Size: 150*100mm
Weight: 28±5g



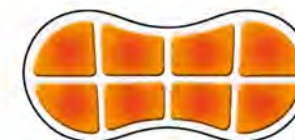
Item No.: ZG0302
Size: 160*110mm
Weight: 15±5g



Item No.: ZG0401
Size: 132*132mm
Weight: 20±5g



Item No.: ZG0501
Size: 138*133mm
Weight: 25±5g



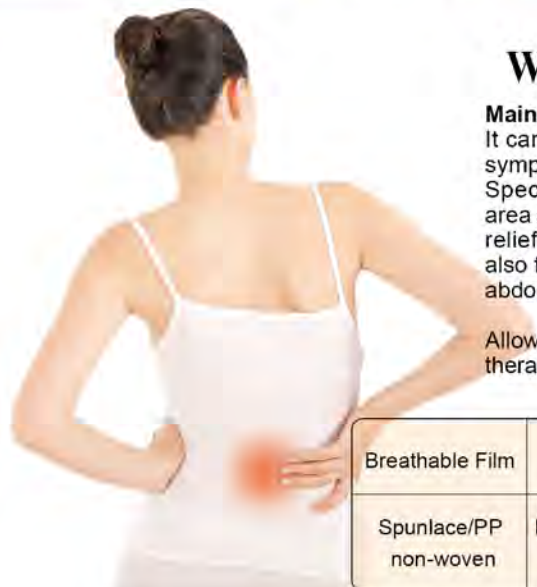
Item No.: FB0802
Size: 200*95mm
Weight: 35±5g

WAIST & BACK TYPE

Main features:

It can promote blood circulation, relieve the symptoms of lumbar acid and low back pain. Specially designed to fit your back and hip area so you can experience long-lasting heat relief throughout your day. Warm patch can also fit well with lower back, waist, stomach, abdomen, lumbar, legs and neck.

Allow you to move freely while delivering the therapeutic heat to relax tight muscles.



Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	12
		43-48	10
		50-60	8



Item No.: YB0203
Size: 200*95mm
Weight: 45±5g



Item No.: YB0602
Size: 200*130mm
Weight: 45±5g



Item No.: YB0201
Size: 1050*155mm(include belt)
Weight: 90±10g



Item No.: YB0402
Size: 300*140mm (except belt)
Weight: 80±10g



Item No.: YB0601
Size: 300*140mm(except belt)
Weight: 100±10g



Item No.: YB1201
Size: 300*140mm(except belt)
Weight: 100±10g

JOINT TYPE

Main features:

Heat patch is mainly for providing warmth for knees. Special design provides ultra comfy hot therapy for knee arthritis relief and hot compress for injury recovery, keeps knee warm.

It can be used to relieve muscular aches and joint pains associated with overexertion, strains and sprains, as well as pains associated with meniscus, osteoarthritis,ect.



Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	12
		43-48	10
		50-60	8



Item No.: GJ0102
Size: 150*100mm
Weight: 20±3g



Item No.: GJ0302
Size: 205*95mm
Weight: 25±5g



Item No.: GJ0403
Size: 130*130mm
Weight: 20±5g



Item No.: GJ0101
Size: 95*70mm
Weight: 20±3g

ACUPOINT TYPE

Main features:
Warm patch for acupoint will reduce pain while treating, heal and speed up the recovery time of carpal tunnel syndrome, tendonitis, rheumatoid arthritis, swelling, sprains, tendinitis, and post-surgery inflammation, provide relief from cramps and relax muscles and increase blood circulation.

Peel away peeling paper to reveal the adhesive side, and place it on the painful area with the adhesive side against clothing or skin (if you choose skin heating patch).

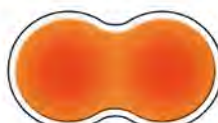
Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	10
		43-48	8
		50-60	6



Item No.: XW0101
Size: 50mm
Weight: 5±2g



Item No.: XW0102
Size: 80mm
Weight: 15±3g



Item No.: XW0104
Size: 100*55mm
Weight: 12±3g



Item No.: XW0105
Size: 60mm
Weight: 6±2g



Item No.: XW0106
Size: 68*66mm
Weight: 6±2g



Item No.: XW0107
Size: 131*62mm
Weight: 12±3g



Item No.: XW0108
Size: 200*62mm
Weight: 18±3g

GENERAL TYPE

Main features:
To protect body from getting cold, avoid arthritis or rheumatism in cold weather conditional.

New idea: It is a newly design products according to ergonomics and the special shape design acquired the national patent. It can cover the body perfectly and be used directly on skin if you choose skin heat patch.

Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive	39-43	12
		43-48	10
		50-60	8



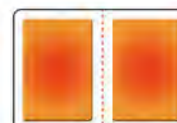
Item No.: TY0101
Size: 130*95mm
Weight: 40±5g



Item No.: TY0102
Size: 95*70mm
Weight: 20±3g



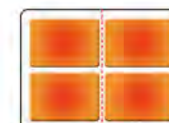
Item No.: TY0103
Size: 100*80mm
Weight: 22±3/30±5g



Item No.: TY0201
Size: 150*100mm
Weight: 45±5g



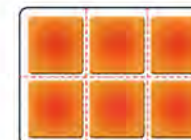
Item No.: TY0202
Size: 192*130mm
Weight: 70±10g



Item No.: TY0401
Size: 150*100mm
Weight: 35±5g



Item No.: TY0601
Size: 195*133mm
Weight: 50±10g



Item No.: TY0602
Size: 200*135mm
Weight: 50±10g

HAND TYPE



Main features:

Hand warmers keep your hands toasty when it is cold outside with up to 8 hours of heat. Use them in your gloves or pockets and instantly feel soothing warmth. Accelerate hand blood circulation and prevent hand chilblain in winter.

When the weather gets cold and icy get some instant warmth through your hands. They are great for outdoor activities and events like, travelling, sports games, hunting, camping, hiking, skiing, hunting, fishing and more!

Breathable Film	Adhesive
PA /PP film	PA /PP film



Item No.: SO0101
Size: 130*95mm
Weight: 65±5g
Max Temp Range: 58-70°C
Duration Hours: 15h



Item No.: SO0102
Size: 95*70mm
Weight: 20±3g
Max Temp Range: 58-70 °C
Duration Hours: 8h



Item No.: SO0103
Size: 100*80mm
Weight: 25±3g
Max Temp Range: 58-70°C
Duration Hours: 8h



Item No.: SO0104
Size: 95*55mm
Weight: 25±3g
Max Temp Range: 58-70°C
Duration Hours: 8h

FOOT TYPE

Main features:

Foot warmers patch is help dispelling cold. It make muscle relaxation, vasodilation, promote blood circulation, effectively alleviate fatigue, prevent winter chilblain. Put it on the sole like an insole or stick it on the sock. Warms can provide everyday warmth and are ideal for keeping your body warm when the temperature gets cold.

It can be used when in outdoor sporting events, hunting & fishing, camping & hiking, working in the yard, jogging or taking your pet for a walk.



Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
PP non-woven	PE adhesive Ivory board film	45-55	8 6



Item No.: ZT0101
Size: 95*70mm
Weight: 20±3g



Item No.: ZT0102
Size: 235*80mm
Weight: 30±5g



Item No.: ZT0103
Size: 260*85mm
Weight: 40±5g



Item No.: ZT0104
Size: 280*85mm
Weight: 50±5g



Item No.: ZT0106
Size: 217*75mm
Weight: 28±5g



Item No.: ZT1001
Size: 265*80mm
Weight: 40±5g

CUSHION TYPE

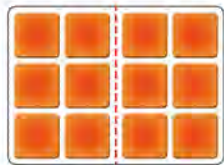


Main features:

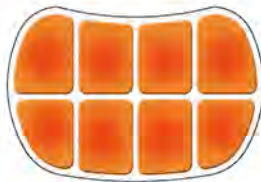
Warming seat patch is suitable for students' desks, chairs or offices, as well as stadiums, outdoor sports, concerts, car seats and other places requiring heat.

It can provide long lasting warmth for winter outdoor activities. The use method is very simple, directly spread the product flat on the chair whenever and wherever, and then it will release heating after it is exposed in the air.

Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace/PP non-woven	PE/spunlace adhesive PP non-woven film	39-43	10
		43-48	8
		50-60	6



Item No.: ZD1201
Size: 266*195mm
Weight: 100±15g



Item No.: ZD0803
Size: 300*200mm
Weight: 120±15g



Item No.: ZD0404
Size: 260*200mm
Weight: 175±15g

STEAM EYE MASK

Main features:

Treat and comfort your long-time-working eyes with steam SPA. The steam eye mask contains comfortable steam around 40°C tepidity, which helps soft skin around your eyes and provides soothing moisture. It can relieve tiredness and tension from the day, help promote blood circulation and reduce eye strain.

It is convenient and easy to carry, can be used at anytime and anywhere-at bedtime or an afternoon nap, during travel or leisure, for relaxation, in the office, etc. The usage is very simple. Open eye mask pouch when ready to use and nose aligned with the middle and place ear straps around ear.



Breathable Film	Adhesive	Max Temp Range (°C)	Duration Hours
Spunlace non-woven fabric	non-woven fabric	45-55	0.3



Item No.: MB0201
Size: 185*80±5mm
Weight: 12±3g





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